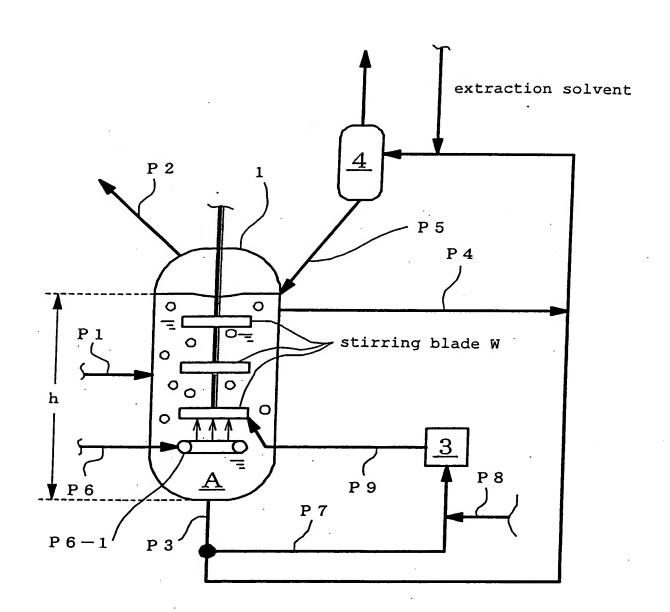
FIG.1



extraction solvent) byproducts isoprene (used as isobutylene Ø t t steam water t-butanol 10 P 9 isobutylene water വ ∞ P10-1 ~P8 steam P 9 water (steam P10-2 о П P 2 ٥ P 7 0 Р5 Water. extraction solvent steam P 4 0 P 6 Р 3 Water aqueous phosphoric acid solution aqueous formaldehyde solution P6-1 P1-3 P1-2 P1-1

FIG.